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30 Jun 1965, DoDD 5200.10				

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30 Jun 1965, DoDD 5200.10 xxx; USNSWC LTR, 24 JUN 1976 xxxx

U S NAVAL PROVING GROUND DAHLGREN, VIRGINIA

**REPORT 110 1144** 

AIR DEFENSE YEAPON PROJECTILE FUZES

TEST OF POINT DETONATING FUZE MARK 30 MOD 3

Task

FINAL Report

Assignment NPG-Re2b-1-1-53

Classification CONFIDENTIAL SECURITY INFORMATION

#### PART A

#### SYNOPSIS

- 1. Previous tests of standard production Mark 30 Mod 3 fuzes assembled in 3"/50 projectiles have shown an excessive number of fuzes exhibiting plastic ogive breakage during the early stages of flight.
- 2. This test was conducted to determine the ogive breakage characteristics of experimental and of standard production Mark 30 Mod 3 point detonating fuzes fired at service or proof pressures.
- 3. It is concluded that experimental and standard production Wark 30 Mod 3 PD fuzes assembled in 3"/50 Mk 27 projectiles fired at service or greater pressures performed as follows:
- a. The fuzes with experimental plastic ogives performed satisfactorily.
- b. The standard production fuzes continued to exhibit plastic ogive breakage.
- 4. It is believed that Mark 30 Mod 3 PD fuzes with lettering printed on the thin portion of the ogive around the on-off switch exhibit less ogive breakage than those that have the lettering impressed into the ogive.

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#### PART B

#### INTRODUCTION

#### 1. AUTHORITY:

This test was conducted under Task Assignment Re2b-1-1-53 in accordance with references (a), (b) and (c) as authorized by reference (d).

#### 2. REFERENCES:

- NOL Work Request FA-36 of 14 August 1952 NOL Work Request FA-46 of 22 October 1952 NOL Work Request FA-50 of 21 November 1952
- BUORD 1tr NP9 Re2b-DBL:bjn Ser 42662 of 29 July 1952
- NAVPROV Report No. 992 of 27 June 1952 NAVPROV ltr OTF:RDC:dmf All/2224-1 Ser 22770 of 28 August 1952 to BUORD

#### 3. BACKGROUND:

- a. The reported excessive flight dispersion of rounds assembled with Mark 30 Mod 3 PD fuzes was believed due to the plastic ogive breaking up in handling or in flight.
- b. Reference (e) reported that 37% (7 out of 19) Mark 30 Mod 3 fuzes, assembled in 3"/50 Mark 27 projectiles fired at service and proof pressure, exhibited plastic ogive breakage within a 1000 foot range.
- c. Reference (f) reported that thirty-six (36) out of thirtyeight (38) Mark 30 Mod 3 fuzes assembled in 3"/50 Mark 33 Mod 0 projectiles exhibited satisfactory functioning when fired at proof and service conditions; however, owing to the strong possibility that one fuzed projectile detonated low order in the barrel and owing to the fuze performance reported in reference (e), it was recommended that the Mark 30 Mod 3 PD fuze be declared unsatisfactory for service use.

#### CONFIDENTIAL

Test of Point Detonating Fuze Mark 30 Mod 3

#### 4. OBJECT OF TEST:

This test was conducted in three phases to determine the ogive breakage characteristics of experimental and standard production Mark 30 Mod 3 point detonating fuzes fired at service and proof pressures.

#### 5. PERIOD OF TEST:

a.	Date Project Letter	14 August 1952
b.	Date Commenced Test	26 September 1952
C.	Date Completed Test	12 December 1952

#### PART C

#### DETAILS OF TEST

#### 6. DESCRIPTION OF ITEM UNDER TEST:

- a. Phase I: Mark 30 Mod 3 PD fuzes with various experimental plastic ogives plus fuzes from standard production lot AOP-82 (Arkansas Ordnance Plant)
- b. Phase II: Mark 30 Mod 3 PD fuzes from Production lots EW-1078B (Easy Wash Machine Co.) and AOP-35 (Arkansas Ordnance Plant)
- c. Phase III: Mark 30 Mod 3 PD fuzes from production lot AOP-83 (Arkansas Ordnance Plant)

#### 7. DESCRIPTION OF TEST EQUIPMENT:

- a. Guns: (1) 3"/50 Mark 22 Mod 3 No. 16314 (Phases I and II) ESR: 1247-1403.
  - (2) 3"/50 Mark 21 Mod 0 No. 7959 (Phase III) ESR: 1850-1905.
- b. Projectiles:

  (1) Phase I: 3"/50 Mark 27 Mod 2,
  Composition "A" loaded to service weight with Mark 54 Mod 0
  auxiliary detonators from AOP
  - Lot 1035.
    (2) Phases II and III: 3"/50
    Mark 27 Mod 4, epsom salts
    loaded to service weight with
    dummy auxiliary detonators.
- c. Speed Graphic Campra: Located in a microflash box 400 feet from the gun muzzle.
- d. Ballistic Synchro Camera:

Located 1000 feet from the gun muzzle.

e. Targets:

During 20 rounds of Phase I, 1/4" mild steel targets were placed at 45° obliquity and 1050 feet from the gun muzzle.

#### 8. PROCEDURE:

a. In Phase I, the fuzes were assembled in 3"/50 Mark 27 Mod 2 Composition "A" loaded projectiles and fired at service and proof pressures through a microflash box, past the ballistic synchro camera, against 1/4" mild steel targets in order to correlate the functioning performance of the fuze with apparent ogive breakage as recorded by the cameras. After completing 20 rounds of 100% satisfactory fuze functioning versus targets, the targets were removed and the test was continued by firing twenty-five (25) more rounds past the cameras down river for water impact.

- b. The subject fuzes, during Phases II and III, were assembled in Mark 27 Mod 4 inert projectiles and fired at service and proof pressures through the mocroflash box, past the ballistic synchro camera, down river for the purpose of obtaining photographs of the plastic ogive during the early stages of flight. Twenty (20) rounds were fired in each of these phases.
- c. During Phase I, the projectiles were fired with the fuze setting screw in the "on" position; and during Phases II and III, the projectiles were fired with the screw in the "off" position.

#### 9. RESULTS AND DISCUSSION:

- a. A detailed firing record is shown in appendix (A).
- b. Photographs of the projectiles in flight are included in Appendices (B), (C) and (D). Photographs were obtained from either or both camera positions on all rounds except 9, 11, 12 and 20 of Phase III.
- c. In Phase I, the experimental plastic ogive fuzes as well as the standard production fuzes exhibited a satisfactory performance since twenty (20) rounds displayed 100% satisfactory functioning vs 1/4" mild steel targets at 45° obliquity and none of the forty-five (45) rounds tested exhibited apparent plastic ogive breakage. The twenty-five (25) rounds fired down river for water impact did not function 100% satisfactorily, however, this performance was disregarded since the angle of entry was extremely low and the water was unusually choppy during the test.
- d. In Phase II, none of the photographs of Appendix (C) indicate distinct breakage of the plastic ogive, however, it is believed that photographs of rounds 11 and 18 indicate some breakage of the ogive in the general area of the on-off switch.
- e. Distinct ogive breakage is noted on round 8, Phase III, in appendix (D). Ogive breakage is also believed to have occurred during this phase on round 16. The test rounds of this phase were fired from 3"/50 Mk 21 Mod 0 Gun No. 7959 which was used in the tests reported in reference (e) and was believed to have been damaged in the test of Mk 30 Mod 3 fuzes reported in reference (f).

- f. In summation, the percentage of subject production fuzes exhibiting plastic ogive breakage does not agree with the results of similar tests conducted and reported in reference (e). This variation may be due, in part, to the fact that the overall quality of the photographs during this test were not as satisfactory as those of reference (e) and therefore the possibility exists that some cgive breakage, which occurred during this test, was not observed. However it is believed that photographic quality is a contributing factor only and not the major cause of the discrepancy.
- g. During Phase II it was noted that Easy Wash Machine Co. fuze lot 1078B differed in that the stenciling around the on-off switch was impressed and not painted in the manner of other available production lots. Upon examining the performance of this fuze lot it was noted in reference (e) that ten (10) rounds from lot 1078B were tested and six (6) of the seven (7) defective fuzes were from lot 1078B. In Phase II, it is believed that two (2) rounds (11 and 18) are defective in the five (5) rounds tested from lot 1078B. This 60% satisfactory performance is in general agreement with the 40% satisfactory performance exhibited by lot 1078B in reference (e). Furthermore, it was noted in reference (e) and Appendices (B), (C) and (D) that the plastic ogive breakage appears to originate and tear from the general area of the on-off switch.
- h. This information has led to the belief that the plastic ogive of the Mark 30 Mod 3 must be of borderline strength, and that when lettering (e.g. S.Q.) is impressed in the extremely thin portion of the ogive behind the on-off switch, the plastic is weakened sufficiently to cause an extremely high percentage of plastic ogive failures.

#### PART D

#### CONCLUSIONS

- 10. a. It is concluded that the experimental and standard production Mark 30 Mod 3 PD fuzes assembled to 3"/50 Mk 27 projectiles fired at service or greater pressures performed as follows:
- (1) The fuzes with experimental plastic ogives performed satisfactorily.
- (2) The standard production fuzes continued to exhibit plastic ogive breakage.
- b. It is believed that Mark 30 Med 3 PD fuzes with lettering painted on the thin portion of the ogive around the on-off switch exhibit less egive breakage than those that have the lettering impressed into the ogive.

The tests upon which this report is based were conducted by:
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By direction

NPG REPORT NO. 1144

U. S. NAVAL FROVING GROUND DAHLGREN, VIRGINIA

Eighty-Ninth Partial Report

on

Air Defense Weepon Projectile Fuzes

Final Report

on

Test of Point Detonating Fuze Mark 30 Mod 3

Project Nc.: NPG-Re2b-1+1-53 Ccpy No.: 7 Nc. of Pages: 9

CONFIDENTIAL SECURITY INFORMATION

Date: JUN 30 1953

Table I
FIRING RECORD (FHase I)

	_		Muzz.	Chamber			
Rd.	<u>. Fu</u>		Vel.	Press.		1050 ft.)	Fuze**
No.	No.	Type*	<u>(f/s)</u>	$(T/in^2)$	wate	Oblia.	action
1	_	Std.	-	14.4	1/4" MS	45° 45° 45° 45° 45° 45°	НО
2	-	Std.	2701	13.3	Ħ	45°	НО
3	-	Plaskon	2688	13.1	11	45°	HO
4	-	Std.	_	12.7	11	45°	НО
5	12809	Rag	2698	12.7 12.8	-17	45°	HO
6	3325	Cord	2683	12.5	11	45°	НО
1234567890	-	Polyester	2687	12.5	11	45°	HO
8	-	Std.	-	12.5	11	45°	но
9	-	Plaskon	-	-	11	45° 45° 45°	HO
10	2303	Rag	_	-	11	45°	HO
11	3320	Cord	-	-	11	· 45°	НО
12	74	Folyester	_	-	11	450	НО
13	-	Plaskon	-	-	TT .	45°	HO
14	•	Plaskon	-	-	11	45° 45° 45°	HO
15 16	12809	Rag	-	-	- 11	45°	НО
16	2302 11678	Rag	-	-	11	45° 45° 45°	НО
17 18	11678	Cord	_	-	11	45°	но
18	11678	Cord	-	-	11	45°	HC
19	_	<b>Folyester</b>	_		11	45°	HO
20	-	Polyester	_	-	11	45°	HO
21	-	Std.	-	•	Down River	Water	DUD
						Impact	
22	-	Flaskon	-	-	11	11	HOWI
23	12809	Rag	-	•	tt ,	11	HOWI
24	3350	Cord	-	-	11	11	HOWI
25 26	-	Folyester	-	-	11	11	HOWI
26	-	Std.	-	•	11	11	DUD
27 28	-	Flaskon	-	-	11	11	DUD
28	2303 11678	Rag	-	-	ti 	11	HOWI
29	11678	Cord	-	-	11	11	HOWI
30	-	Std.	-	-	11	11	DUD
31	_	Plaskon	-	-	Ħ	11	DUD
29 31 32 33 33 35 36 37	12809	Rag	-	-	11	11	DUD
33	11678	Cord	-	-	lt 	11	HOWI
34	-	Std.	-	-	11	11	HOWI
35	-	<b>Flaskon</b>	-	-	II .	11	HOWI
36	2300	Rag	-	-	::	11	HOWI
37	3320	Cord	-	-	81	19	HOWI

CONFIDENTIAL SECURITY INFORMATION

#### Table I (Continued)

Rd.	Fu No.	ze Type*	Muzz. Vel. (f/s)	Chamber Fress. (T/in <sup>2</sup> )	Target (1	050 ft.) 0bliq.	Fuze**
38	-	Polyester	-	•	Down River	Water Impact	DUD
39	-	Std.	_	-	**	i	DUD
39 40	) <b>-</b>	Plaskon	-	-	11	11	DUD
41	12809	Rag	-	-	tt	11	DUD
42	2320	Cord	-	_	17	11	DUD
43	-5	Std.	-	•	**	11	DUD
43 44	-	Flaskon	_	-	11	11	DUD
45	12809	Rag	-	-	18	11	DUD

#### NOTE:

#### Type\*:

Std. = Standard Freduction Lot AOP-83 Manufactured by the Arkansas Ordnance Plant

Flaskon = Plaskon Flastic

Rag = Rag Filled Phenol Flastic

Cord = Cord Filled Fhencl Plastic

Folyester = Folyester Glass Filled Plastic

#### Fuzo Action\*\*:

HO = High Order Detonation on Target Impact

HOWI = High Order Detenation on Water Impact

DUD = No Fuze Action

TABLE II
FIRING RECORD (PHASE II)

Rd.	Fuze* Lot	Chamber Fress. (T/in <sup>2</sup> )	Muzzlo Velccity (f/s)
1 2 3 4 5 6 7 8 9 10 11 12 13 14	AOF-35  ""  EW-1078B  AOF-35  EW-1078B  AOF-35  EW-1078B  AOF-35	15.2 14.2 18.3 18.8 17.5 20.3 16.9 16.0 19.3 19.4 20.5 20.6	2730 2737 2967 2965 2894 3016 2808 2810  2981 2999  2989 2989 2994 3006
15 16 17 18 19 20	# EW-1078B AOF-35	20.5 15.4 14.6 15.3 16.0	2977 2 <b>7</b> 94 2776 2772 2780

\*Fuze Lot: AOP-35 = Arkansas Ordnance Plant Lot No. 35 EW-1078B = Easy Wash Machine Co. Lot 1078B

TABLE III
FIRING RECORD (HASE III)

Rd.	Fuze Lot	Chambor Pressure (T/in <sup>2</sup> )	Muzzle Velocity (f/s)
12345678910	AOI-83	15.8	2697
2	11	18.0	2923
3	11	18.0	2905
Ā	II .	20.1	2953
Ė	11	18.6	2915
2	11	19.9	<b>2933</b>
, n	· • • • • • • • • • • • • • • • • • • •	20.8	2939
6	II .	19.2	2941
0	11	14.5	2732
7	n	20.6	2951
10	11	18.8	2940
11 12	ii	18.1	
12	ıı	15.0	2708
13		17.0	2707
14	<b>H</b>	15.9	2691
14 15 16	11	14.3	2745
16	11	14.7	2747
17	II I	14.4	2727
17 18	ıı .	15.1	2750
19	H	14.9	2729
20	II	16.2	2806

NP9 62388

Mark 30 Modyb PD Fuze with standard ogive assembled to 3"/50 Mark 27 Mod 2 projectile fired at service velocity. Photographed at 400 ft. range. Round No. 1

Mark 30 Lod 3 ID Fuze with standard of the assembled to 3"/50 Mark 27 Mod 2 pro-jectile fired at service velocity. Thotographed at 1000 ft. range. Round No. 1.

SOUTH CONTRACTOR CONTRACTOR CONTRACTOR

CONFIDENTIAL SECURITY INFORMATION /50 Mark 27 Mod 2 pro-26 October 1952 d 3 ED Fuze with standard ogive assembled to 3"/50 Mark 2 red at service velocity. Photographed at 400 ft. range. NP9 62390 Mark 30 Mod jectile fire Fhase No. 1. COLFID. TWL
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THE STENDENCY OF USERBLED to 3"/50 Mark 27 For Prored at service velocity. Thotographed to 1000 ft. reage. Round No. 2.



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27 October 1952
3 ID Fuze with standard orive assembled to 3"/50 Mark 27 Mod 2 pro-Thuse I

3 in Fuze with standard ogive assembled to defect at service velocity. Photographed at 1000

27 October 1952 SECURIDENTIAL SECURITY INFORMATION ILE fired at service velocity. Inotographed at 400 ft. range.

Mark 30 Mod 3 FD Fuze with cord filled phenol ogive assembled to 3"/50 Mark 27 Mod 2 projectile fired at service velocity. Photographed at 400 ft. range. Round No. 6. Phase No. 1. CONFIDENT SECURITY

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'e with polyester glass filled ogive assembled to tile fired at service velocity. Photographed at Wark 30 Wark 27 range.

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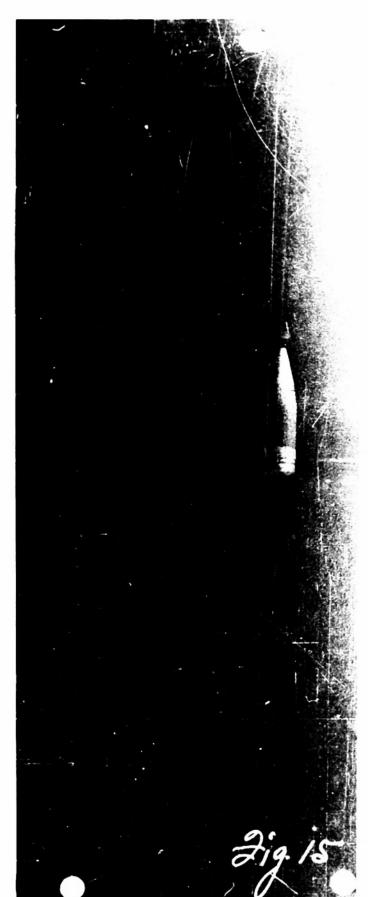
1952 orive assembled to 3"/50 Mark 2 shotographed at 400 ft. range. 27 October in Fuze with standard of sorvice velocity.

27 October 1952 3 ED Fuze with standard owive assembled to 3" ed at service velocity. Thotographed at 1000

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SECURITY SECURITY 3 1D Fuze with plaskon ogive assembled to 3"/50 Merk 27 red at service velocity. Inotographed at 400 ft. range. 艺艺 Phase No. 719.14 CONFIDENTIAL SECURITY INFORMATION SECURITY INFORMATION A 3 PD Fuze with plaskon of twe assembled to 3"/50 Mark 27 Mod 2 prored at service velocity. Photographed at 1000 ft. range. Round No. 9. fectile fit
Phase Nov



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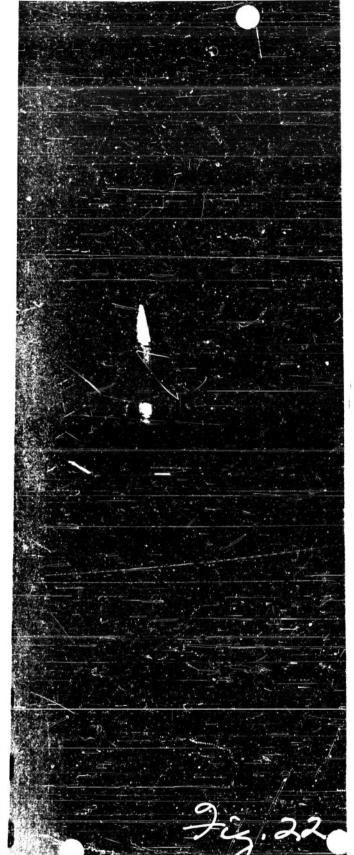
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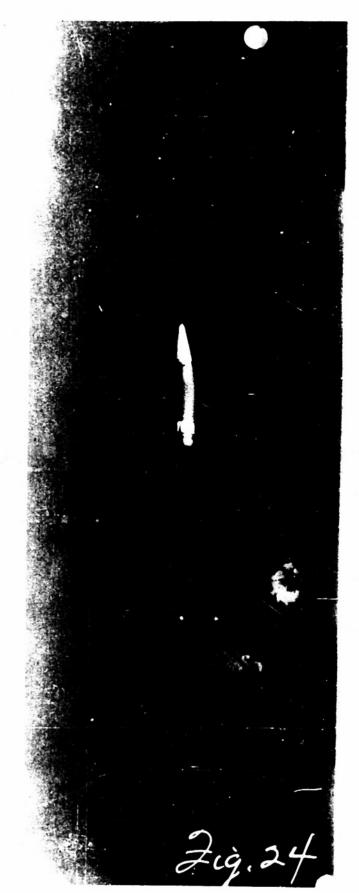
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Sectile fired at service welocity. Indtographed at 400 ft. range. Round No. 13. P.C. W. L. hese No. 1



NP9 62410
Mark 30 Mod 3 FD Fuze with plaskon ogive assembled to 3"/50 Mark 27 Mod 2 proPhase No. 1. No. Lark 30. Mpd 3 ID Fuze with plaskon ogive assembled to 3"/50 Mark 27 Mod 2 pro-jectile fired at service velocity. Protographed at 1000 ft. range. Round No.



ogive assembled r Photographed at 1

NP9 52413
Mark 30 Mod 3 FD Fuze with rag filled phenol ogive assembled to 3"/50 Mark 2 Mod 2 projectile fired at service velocity. Photographed at 1000 ft. range. Round No. 15. Phase No. 1.

101

NF9 62414

Mark 30 Mod 3 PD Fuze with reg filled phenol ogive assembled to 3"/50 Mark 3 Mod 2 projectile fired at service velocity. Photographed at 400 ft. range. Round Mo. 16. Thase No. 1.

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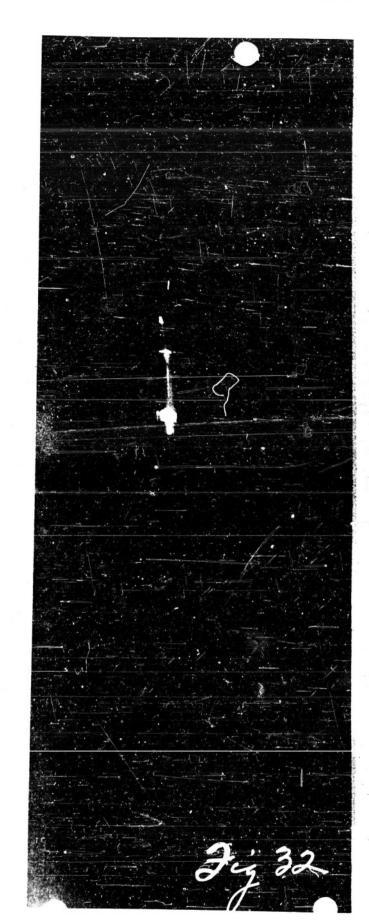
Mark 30 Mod 3 PD Fuze with cord filled phenol ogive assembled to 3"/50 Mark 27

Sound 2 projectile fired at service velocity. Photographed at 400 ft. range.



NP9 02418
Mark 30 Mod 3 FD Fuze with cord filled phenol ogive assembled to 3"/50 Mark 27
Mod 2 projectile fired at service velocity. Photographed at 400 ft. range.
Round No. 18. Phase No. 1.

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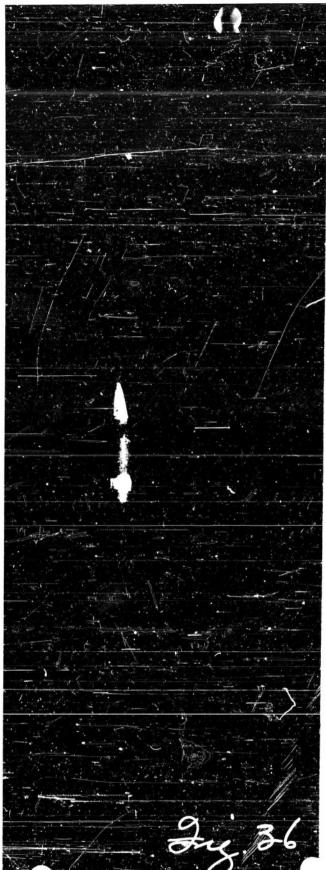
NP9 62420

Nerk 30 Nod 3 FD Fuze with polyester glass filled ogive assembled to 3"/50

Nerk 27 Nod 2 projectile fired at service velocity. Photographed at 400 ft.

Nry Ozuzz Mark 30 Mod 3 PD Fuze with polyester glass filled ogive assembled to 3"/ Wark 27 Mod 2 projectile fired at service velocity. Photographed at 400 range. Round No. 20. Phase No. 1.

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Round No. 21. CONFIDENTIAL SECURITY INFORMATION '50 Mark 27 Mod 2 proft. range. NP9 62424 Mark 30 Mod 3 FD Fuze with standard ogive assembled to jectile fired at service velocity. Photographed at 400 Phase No. 1. CONFI SECUR ogive assembled to 3 Photographed at 1000



CONFIDEN SECURITY 50 Merk 27 PD Fuze with plaskon ogive assembled to 3", at service velocity. Photographed at 400 722 221/21 CONFIDENTIAL SECURITY INNOVAMENTION SECURITY INNOVAMENTON SECURITY INNOVAMENTON SECURITY INNOVAMENTION SECURITY INNOVAMENTION SECURITY INNOVAMENTION SECURITY IN 100 FIRE 30 Not 30 Not 100 Fired at 1000 ft. range. Round No. 22. , o. . . asag 40

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INFORMATION
Mark 27 Mod 2
Round No. 24. 1952 phenol ogive assembled to 3"/50 Photographed at 400 ft. range. 27 October 1 Fuse with cord filled at service velocity. projectile fi Phase No. 1; Mark 30 Mod

NP9 62431
Mark 30 Mod 3 PD Fuze with cord filled phenol ogive assembled to 3"/50 M projectile fired at service velocity. Photographed at 1000 ft. range.

Round No. 25. 27 October 1952 3 PD Fuze with polyester glass filled ogive assembled to 3"/50 Mark 27 tile fired at service velocity. Photographed at 400 ft. range. Round Mod 2 projecti Phase No. 1. CONFIDENTIAL
27 October 1952
SECURITY INFORMATION
SPD Fuze with polyester glass filled ogive assembled to 3"/50 Mark 27
otile fired at service velocity. Photographed at 1000 ft. range. Round No. 25. Phase

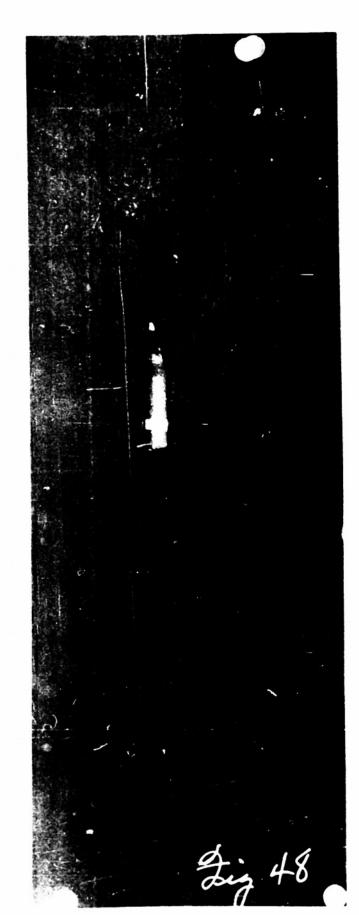


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NP9 62434

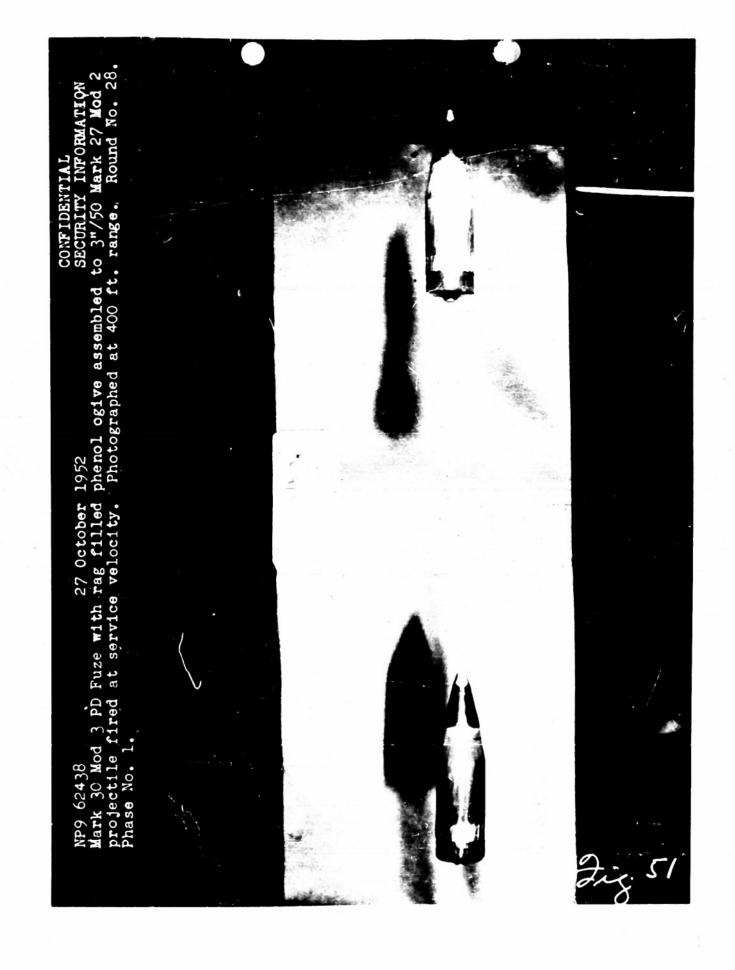
Mark BC Mod 3 PD Fuze with standard ogive assembled to 3"/50 Mark 27 Mod 2 projectile fired at service velocity. Photographed at 400 ft. range. Round No. 26. Phase No.

CONFIDENTIAL SECURITY INFO Mark 27 Mod 2 Round No. 26. 27 October 1952 standard ogive assembled Photographed at 1000



COMPIDENTIAL SECURITY INFORMATION SECURITY INFORMATION SECURITY INFORMATION VICE with plaskon ogive assembled to 3"/50 Mark 27 Mod 2 projectile vice velocity. Photographed at 400 ft. range. Round No. 27. Phase No.

NP9 62437
Mark 30 Mod 3 PD Fuze with plaskon ogive assembled to 3"/50 Mark 27 Mod 2 projecti fired at service velocity. Photographed at 1000 ft. range. Round No. 27. Phase

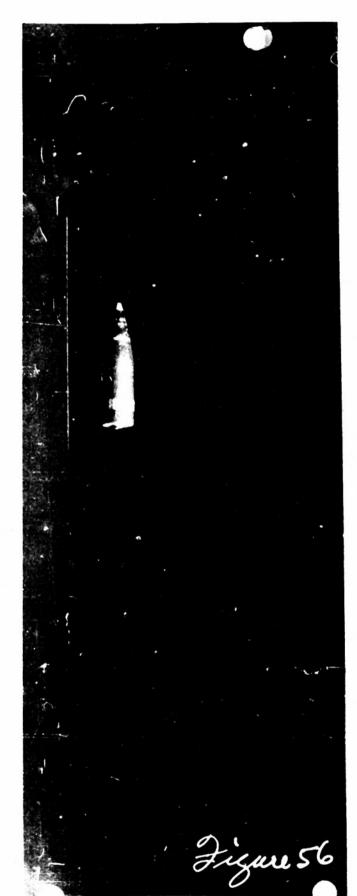


PD Fuze with rag filled red at service velocity.

CONFIDENT 3 PD Fuze with cord filled phenol ogive assembled to 3"/50 ired at service velocity. Photographed at 400 ft. range. projectile Phase No. 1 Mark 30 Mod 3 PD Fuze with cord filled phenol ogive assembled to 3"/50 Mark Mod 2 projectile fired at service velocity. Photographed at 1000 ft. range. Round No. 29. Phase No. 1.

50 Mark 27 Mod 2 projectil Round No. 30. Phase No. COMFIDENTIAL SECURITY INFORMATION 27 October 1952 3 PD Fuze with standard ogive assembled to 3"/ vice velocity. Photographed at 400 ft. range. YP9 62442 Mark 30 Mod 3 PD Fuze with fired at service velocity.

Mark 27 Mod 2 projecti Round No. 3C. Phase I MP9 62443 Mark 3C Wod 3.PD Fuze with standard ogive assembled to 3"/50 fired at service velocity. Photographed at 1000 ft. range.



30-1

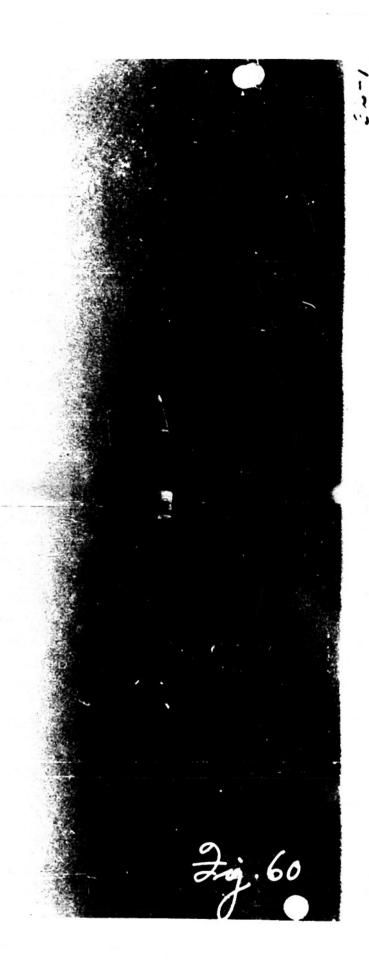
Mark 27 Mod 2 projectile Round No. 31. Phase No. 1. 29 October 1952 3 PD Fuze with plaskon ogive assembled to 31/50 vice velocity. Photographed at 400 ft. range. NATH THE PARTY. 150 Z service velocity. NP9 62444 Mark 30 Mod fired at ser 111 at service



NP9 62446

Mark 30 Mod 3 PD Fuze with rag filled phenol ogive assembled to 3"/50 Mark 27 Mod 2 projectile fired at service velocity. Photographed at 400 ft. range. Round No. 32. Phase No. 1. SALE PAR

enol ogive assembled to PD Fuze with rag filled ed at service velocity. 29 Oct



red at service velocity



(1)

projectile Phase No. 1. SECURITY FIRE SECURITY FIRE SECURITY FIRE Fuze with standard ogive assembled to 3"/50 Mark 27 Mod 2 velocity. Photographel at 400 ft. range. Round No. 34. \* \* at service velocity. C Mod 3 PD

Mark 27 Mod 2 projectile Round No. 34. Phase No. TP9 62450 Mark 30 Mod. 3 PD Fuze with standard ogive assembled to 3"/50 fire: at service velocity. Photographed at 1000 ft. range.



CONFIDENTIAL SECURITY INFORMATION SECURITY INFORMATION SECURITY INFORMATION SECURITY INFORMATION SAIK 30 Mod 3 PD Fuze with plaskon ogive assembled to 3"/50 Mark 27 Mod 2 projectile fir-d at service velocity. Photographel at 400 ft. range. Round No. 35. Phase No. WHEN THE

Round N NP9 62452 Mark 30 Mod 3 PD Fuze with plaskon ogive assembled to 3"/50 Mark 2 fired at service velocity. Photographed at 1000 ft. range. Round



SECUR) SECUR SPD Fuze with rag filled phenol ogive assembled to 3"/lired at service velocity. Photographed at 400 ft. rang CONFI SECUR 45,45 projectile Phase No. 1

henol ogive assembled to 3"/50 Photographed at 1000 ft. range. at service velocity.



36-

CONFIDENT 1952 phenol ogive assembled to 3",50 Photographed at 1000 ft. range. PD Fuze With cord filler red at service velocity. 29 Octo

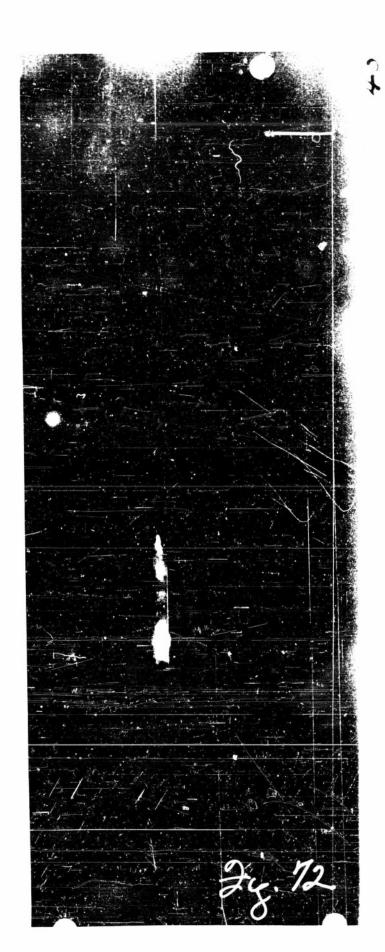
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38-1

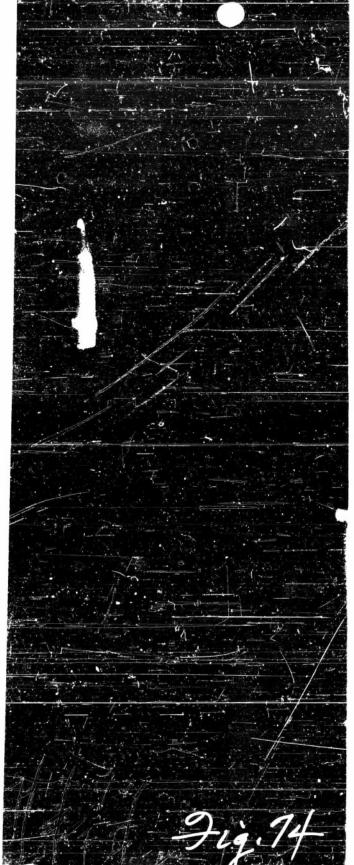
1-1:

CONFIDENTIAL SECURITY INFORMATION Mark 27 Mod 2 projectile Round No. 40. Phase No. Mark 30 Mcd 3 PD Fuze with plaskon ogive assembled to 3"/50 fired at service velocity. Photographed at 400 ft. range. #1qure

.ve assembled led at 1000 f 1952 tog

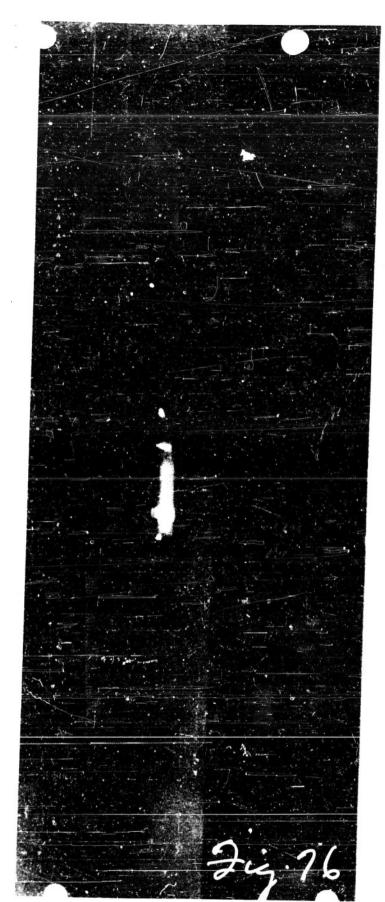






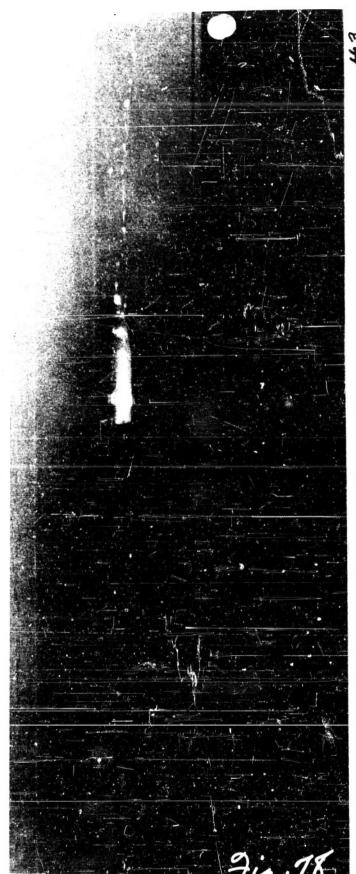
NP9 62462
Mark 30 Wod 3 PD Fure with condifilled phenol ogive assembled to 3"/50 projectile filred at service velocity. Photographed at 400 ft. range. Phase No. 1.

service velocity

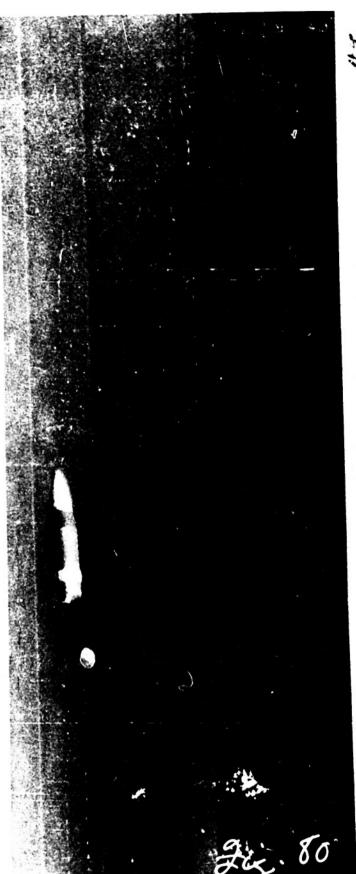


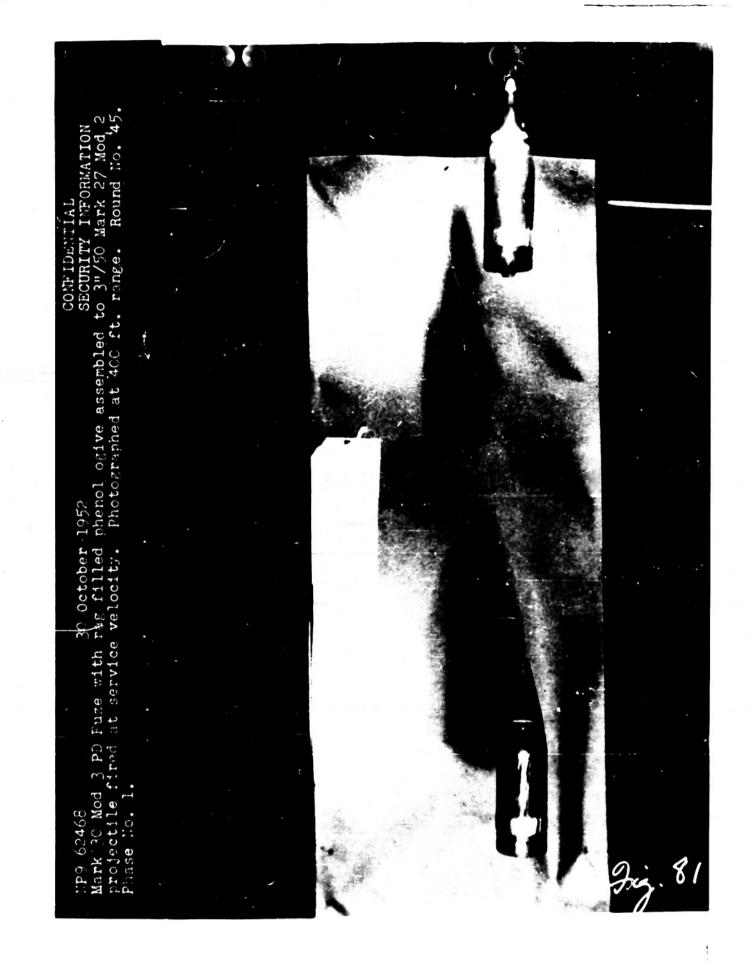
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CONFIDENTIAL
SECURITY INFORMATION
SPD Fuze with standard ogive assembled to 3"/50 Mark 27. Mod 2 projectile
vice velocity. Photographed at 400 ft. range. Round No. 43. Phase No. 1 NP9 62464 Mark 30 Mod 3 PD Fuze with fired at service velocity. Qin 77

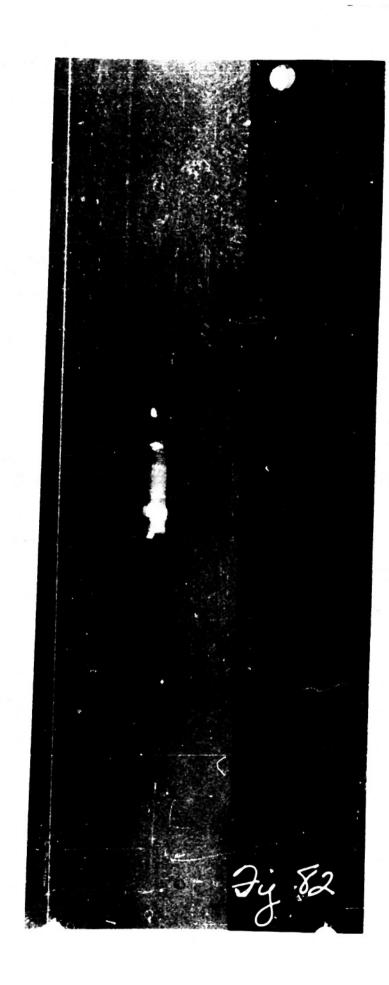


NP9 62466
Mark 30 Mod 3 PD Fuze with plaskon ogive assembled to 3"/50 Mark 27 Mod 2 projectile fired at service velocity. Photographed at 400 ft. range. Round No. 44. Phase No.





phenol ogive assembled to 3"/50 N Photographed at 1000 ft. range. 3.PD Fuze with rag filled fired at service velocity. project: Phase Ic



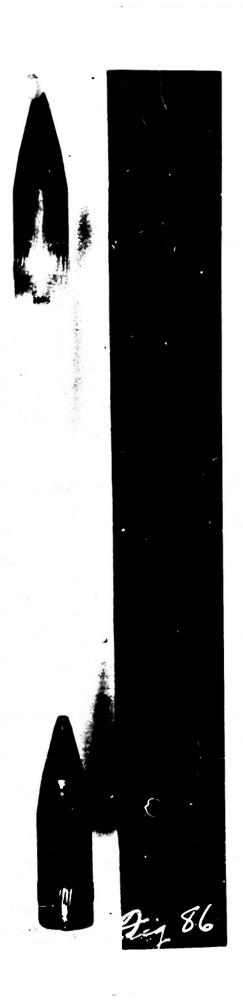
rdze, Lot pressure.

Rd

4 November 1952 No. AOP-35 assembled to 3"/50 Mark 27 Mod 4 projectile Photographed at 400 ft. range. Round No. 2. CONFIDENTIAL SECURITY INFO fired at service pressure. Phase No. 2. fired at service pressure. Phase No. 2.



CO:FIDENTIAL SECURITY INFORMATION 3.PD Fuze, Lot No. AOP-35 assembled to 3"/50 Mark 27 Mod 4 projectile of pressure. Photographed at 400 ft. range. Round No. 3. fired at proof pressure. Phase No. 2.



Rd \* 3



NP9-62475 Mark 30 Mod fired at pr Phase No. 2

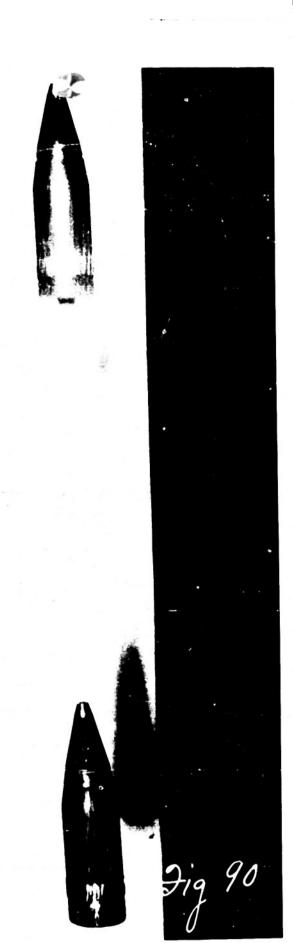


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pressure



NP9-62477
Mark 30 Mod 3 PD Fuze, Lot No. AOP-35 assembled to 3"/50 Mark 27 Mod 4 pi fired at service pressure. Photographed at 400 ft. range. Round No. 5.



2478
30 Mod 3 PD Fuze, Lot No. AOP-35 assembled to 3"/50 Mark 27 Mod 4 at service pressure. Photographed at 1000 ft. range. Round No. yo. 2.

CONFIDENTIAL SECURITY INFORMATION SECURITY INFORMATION Of pressure. Photographed at 1000 ft. range. Round No. 6. NP9-62479
Mark 30 Mod 3:
fired at proof
Phase No. 2.

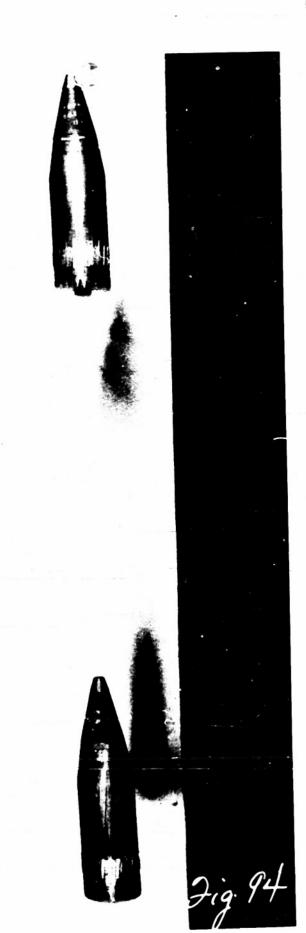


CONFIDENTIAL SECURITY INFORMATION OF No. AOP-35 assembled to 3"/50 Mark 27 Mod 4 projectile Photographed at 1000 ft. range. Round No. 6. Phase No. 2.

ROBE

NP9-62481

Mark 30 Mod 3 PD Fuze, Lot No. A0P-35 assembled to 3"/50 Mark 27 Mod 4 projectile fired at proof pressure. Photographed at 400 ft. range. Round No. 7.



Round 1/50 Mark 2 -35 assembled to 3"/50 phed at 1000 ft. range. oof pressure. Photo Lot

Rdi

Mark 30 Mod 3 PD Fuze, Lot No. EW-1078B assembled to 3"/50 Mark 27 Mod 4 projectile Phase No. 2. Round No. 8.

Mod 4 projectile No. 8. CONFIL mbled to 3"/50 Mark 27 1000 ft. range. Round Photographed at service pressure.

4 November 1952 PD Fuze, Lot No. EW-1078B assembled to 3"/ f pressure. Photographed at 400 ft. range. fired at proof pressure. Phase No. 2.

Mark 27 Mod 4 projectile Round No. 9%. CONFI SECUR 8B assembled to 3"/50 Photographed at 1000 ft. range. pressure.

Mark 27 Mod Round No. CONFI SECUR Photographed at 1000 ft. range. fired at p Phase No.

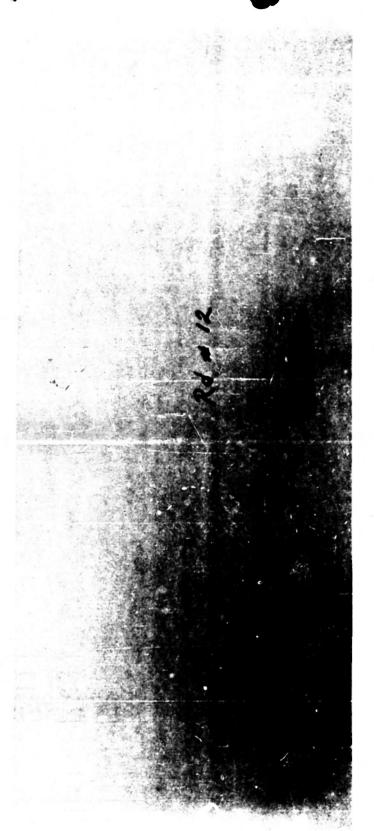


MP9-62488 CONFIDENTIAL Mark 30 Mod 3 PD Fuze, Lot No. EW-1078B assembled to 3"/50 Mark 27 Mod 4 projectile Phase No. 2.



Round Photographed at 1000 ft. range. pressure: Phase

CONF



1

4 November 1952 t No. EW-1078B assembled to 3"/50 Mark 27 Mod 4 projectile Photographed at 1000 ft. range. Round No. 13. Phase



CONFIDENTIAL SECURITY INFORMATION SECURITY INFORMATION OF pressure. Photographed at 400 ft. range. Round No. 14. NP9-62492
Mark 30 Mod 3 P)
fired at proof p



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Rd# 14

F

NP9-62494
Mark 30 Mod 3 PD Fuze, Lot No. A0P-35 assembled to 3"/50 Mark 27 Mod 4 projectile Phase No. 2.



NP9-62495
Mark 30 Mod 3 PD Fuze, Lot No. A0P-35 assembled to 3"/50 Mark 27 Mod 4 projectije fired at proof pressure. Photographed at 400 ft. range. Round No. 16.

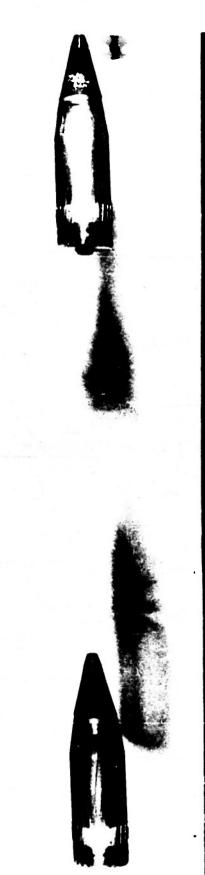


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NP9-62496
Mark 30 Mod 3 PD Fuze, Lot No. AOP-35 assembled to 3"/50 Mark 27 Mod 4 projectile fired at service pressure. Photographed at 400 ft. range. Round No. 17.



NP9-62497
Mark 30 Mod 3 PD Fuze, Lot No. EW-1078B assembled to 3"/50 Mark 27 Mod 4 projectile fired at service pressure. Photographed at 400 ft. range. Round No. 18.



NP9-62498
Mark 30 Mod 3 PD Fuze, Lot No. ADP-35 assembled to 3"/50 Mark 27 Mod 4 projectile fired at service pressure. Photographed at 400 ft. range. Round No. 19.



NP9-62499
Mark 30 Mod 3 PD Fuze, Lot No. A0P-35 assembled to 3"/50 Mark 27 Mod 4 projectile fired at service pressure. Photographed at 400 ft. range. Round No. 20.



219.112

CONFIDENT SECURITY P-83) assembled to 3"/50 Mark 27 Mod 4 project Mark 21 Mod 0 gun No. 7959. Photographed December 1952 at service pressure from 3", range. Round No. 1. Phase Mark 30 Mod 3 PD Fuze



Fig. 113

CONFIDE SECURIT range.

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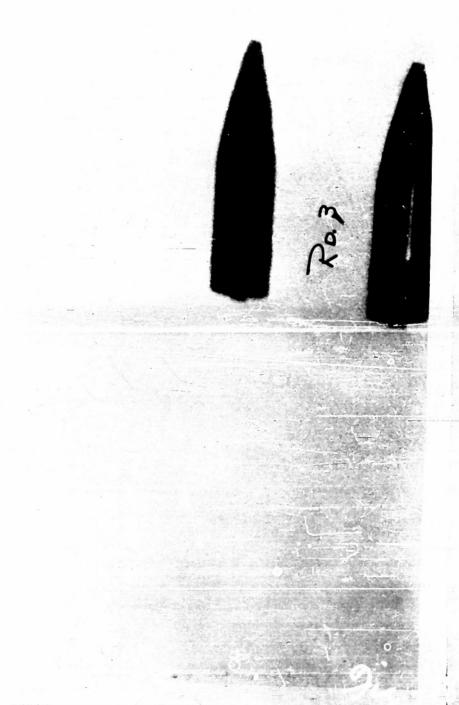
1 December 1952 AOP-83) assembled to 3"/ O Mark 21 Mod O gun No. at proof range. R

Fig. 115

CONFIDEN' SECURITY SECURITY AOP-83) assembled to 3"/50 Mark 27 Mod 4 pro-50 Mark 21 Mod 0 gun No. 7959. Photographed at proof pressure from range. Round No. 2. P range.

1 range

CONFIDENTIAL SECURITY INFO 1 December 1952 P-83) assembled to 3"/50 Mark 27 Mod 4 prof Mark 21 Mod 0 gun No. 7959. Photographed a at proof pressure from range. Round No. 3. P



hotographed at 400 f 40P-83) assembled to 3"/50 Mark 27 Mod 4 projecti 3 Mark 21 Mod O gun No. 7959. Photographed at 400 -CONFIDENTIA SECURITY IN range.

50 Mark 27 Mod 4 pro. CONFID SECURI AOP-63) assembled to 3"/ O-Mark 21 Mod C gun No. December 195 at proof range. 1 December 1952 t AOP-83) assembled to 3"/50 Mark 27 Mod 4 proje/750 Mark 21 Mod 0 gun No. 7959. Photographed a range.



Fig. 121

1 December 1952

Mod 3 PD Fuze (lot AOP-83) assembled to 3"/50 Mark 27 Mod 4 project pressure from 3"/50 Mark 21 Mod 0 gun No. 7959. Photographed at Round No. 5. Phase 3. range.

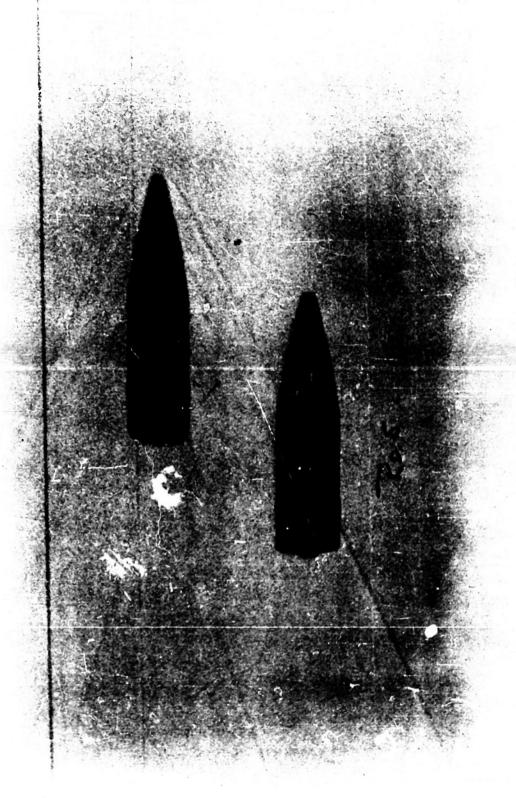


Fig. 123

to 3"/50 Mark 27 Mod 4 projecting. 7959. Photographed at CONFIDEN SECURITY Mark 21 Mod O gun No. at proof range. Mark 30 Mod 3 PD Fuze (lot AOP-83) assembled to 3"/50 Mark 27 Mod 4 projectile fired range. Round No. 7. Phase 3. 719.125 at proof range. 2-83) assembled to 3"//50 Mark 27 Mod 4 profark 21 Mod 0 gun No. 7959. Photographed a at proof pressure fro



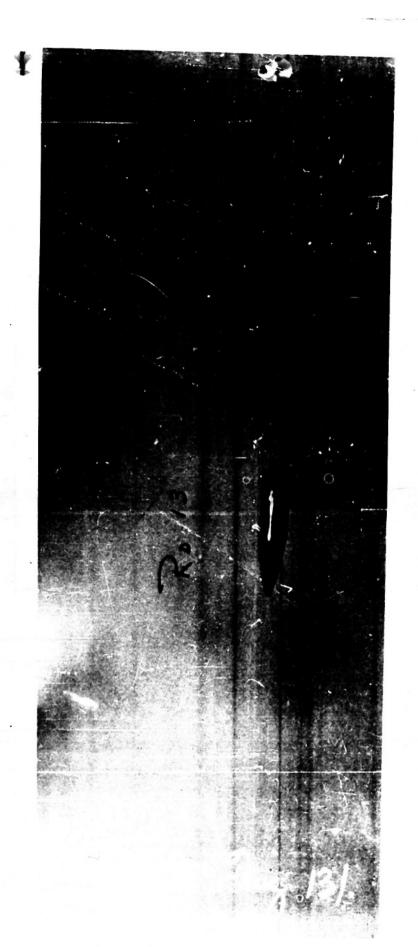
Photographed at K 27 Mod 4 pt assembled to 3"/ 21 Mod O gun No. December



8 D range



(Lot AOP-53) assembled to 3"/50 Mark 27. Mod 4 projectile fired om 3"/50 Mark 21 Mod 0 gun No. 7959. Photographed at 1000 ft. CONFIDENTIAL SECURITY INFORMAT Mod 3 PD Fuze (lot AOP-83 at service pressure from range. Round No. 13. Pha range.



Jecember 1952 Mark 30 Mod 3 PD Fuze at service pressure for range. Round No. 14. Fig. 132 S S S S S S S S •

Mark 30 Mod 3 FD Fuze (lot ACF-83) assembled to 3"/50 Mark 27 Mod 4 projectile fired at service pressure from 3"/50 Mark 21 Mod 0 gun No. 7959. Photographed at 1000 ft. range. Found No. 15. Phase 3.

20.15

0 Mark 27 Mod 4 projectile fired 7959. Photographed at 400 ft. at service pressure from 3"/50 Mark 21 Mod 0 gun No. 7959. 12 December 195 NP9-62522 Mark 30 Mod range.

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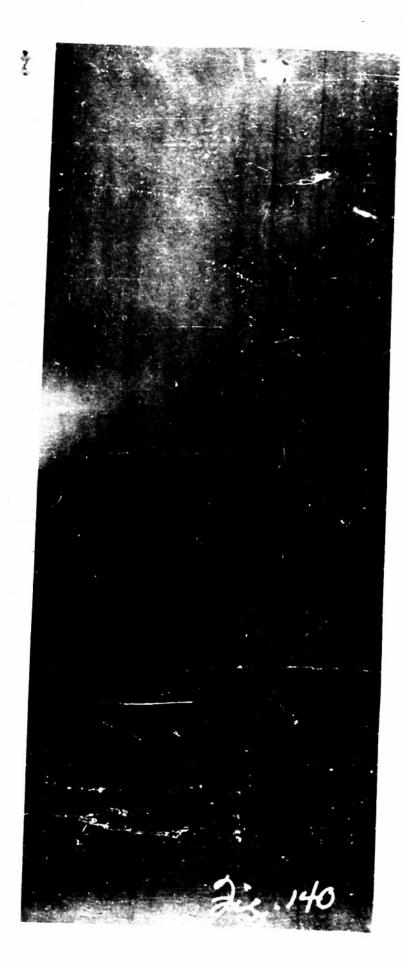
Fig 135

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CONFIDE AOF-83)
OM 3"/50 Mark
Phase 3. range.



7 дΖе NP9-62527
Mark 30 Mod 3 PD Fuze (lot AOF-83) assembled to 3"/50 Mark 27 Mod 4 projectile fit at service pressure from 3"/50 Mark 21 Mod 0 gun No. 7959. Photographed at 1000 range. Round No. 16. Phase 3.



Mod 4 proj CCNFI SECUR 12 December 1952 on 3"/50 Mark 21 Mod 0 gun No. Phase 3. Round No. 19.

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